The Various Concentration Effected on Crystallite Size of Calcium Carbonate

Sunti Phewphong^{1, a}, Kanokwan Najai^{1, 2, b} and Tosawat Seetawan^{1, 2, c*}

¹Extraction Research Laboratory, Thermoelectrics Research Center, Research and Development Institution, Sakon Nakhon Rajabhat University, 680 Nittayo Road, Mueang District, . Sakon Nakhon, 47000, Thailand

²Program of Physics, Faculty of Science and Technology, Sakon Nakhon Rajabhat University, 680 Nittayo Road, Mueang District, Sakon Nakhon, 47000, Thailand

*sunti-sc@hotmail.com, *Benzbenz_kanokwan@hotmail.com, *t_seetawan@snru.ac.th

Keywords: Extraction calcium carbonate; Crystallite size; Cherry sell; Hydrothermal method

Abstract. The calcium carbonate was extracted from *Pomacea Canaliculata Lamarck* (Cherry shell) by using the hydrothermal method. Cherry shell was washed and crushed by DI water and mortar. The powder size was analyzed by particle (aperture Size 63 μ m), added x HCl (x = 2, 3, 4) and y Na₂CO₃ (y = 1, 1.5, 2) mixed with fine powder from Cherry shell. The mixed power was filtered annealed by autoclave at controlled temperature at 333 K for 20 h. The crystal structure was characterized by X-ray diffraction method. The phase transformation of CaCO₃ was analyzed by Fourier transform infrared spectroscopy (FTIR). The morphology of Cherry shell and CaCO₃ powders were observed by using scanning electron microscope (SEM). It was found that the extracted CaCO₃ 'shows single phase of CaCO₃ crystal structure. Smallest crystallite size was found about 0.54 µm.

Introduction

Calcium carbonate is a chemical compound with the formula $CaCO_3$. It is a common substance found in rocks in all parts of the world, and is the main component of shells of marine organisms, snails, coal balls, pearls, and eggshells. The vast majority of calcium carbonate used in industry is extracted by mining or quarrying. The two crystalline forms are calcite and aragonite [1, 2]. In the part synthesis of CaCO₃ was followed by two basic synthetic routes: (1) the solution route, through a double decomposition reaction, where in aqueous CaCl₂ and Na₂CO₃, or CaCl₂ and (NH₄)₂CO₃, or Ca(NO₃)₂ and Na₂CO₃ are combined in an equal molar ratio; and (2) the carbonation method, in which CO₂ gas is bubbled through an aqueous slurry of Ca(OH)₂[3, 4].

In this paper, we are focused on the extracted calcium carbonate from shell by hydrothermal method. The extracted powder calcium carbonate was analyzed for crystal structure, and crystallite size. The phase transformation of CaCO₃ was analyzed by FTIR spectroscopy. The morphology of Cherry shell and CaCO₃ powders were observed by using SEM.

Experimental

The calcium carbonate was extracted from Cherry shell by using the hydrothermal method. Cherry shell was washed and crushed by DI water and mortar. The powder size was analyzed by a sieve (Aperture Size 63 μ m). The starting powder is from 10 g of Cherry shell powder was digested in 100 ml hydrochloric acid 37% (QRëC New Zealand) and 100 ml sodium carbonate 99.99% (QRëC New Zealand). The mixed with fine powder from Cherry shell, Autoclave at controlled temperature at 333 K for 20 h. The crystalline CaCO₃ was rinsed with distilled water until nonionic residue by measuring the pH value of about 7, and then dried at 373 K for 20 h in an oven.

The overall reactions for the calcium carbonate extracted step can be summarized from Eq.

 $CaCO_{3(s)} + x HCl_{(aq)} \rightarrow CaCl_{2(aq)} + CO_{2(g)} + H_2O_{(l)}$

All rights reserved. No part of contents of this paper may be reproduced or transmitted in any form or by any means without the written permission of Trans Tech Publications, www.ttp.net. (ID: 223.206.238.240-16/10/15,10:30:55)

$$\operatorname{CaCl}_{2(aq)} + y \operatorname{Na}_2\operatorname{CO}_{3(aq)} \rightarrow \operatorname{CaCO}_{3(s)} + \operatorname{NaCl}_{(1)}$$

The crystalline phase of the synthesized CaCO₃ was characterized by X-ray diffraction with CuK α , $\lambda = 0.15$ nm (XRD-6100 Shimadzu, Japan).

The average crystallite size (D) of the calcium carbonate was calculated using Scherrer's equation [5].

$$D = \frac{0.9\lambda}{\beta\cos\theta}$$

D = shape factor, $\lambda = X$ -ray wavelength, $\beta =$ FWHM of diffraction peak, $\theta =$ Bragg angle.

The samples were measured by using FTIR spectroscopy analysis (FTIR-8900 Shimadzu, Japan) by the KBr pellet method. The morphology of the products was measured by virtue of SEM (SEM JSM-6301F JEOL, Germany).

Results and Discussion

The X-ray diffraction patterns are shown 2 HCl + Na₂CO₃ (2:1), 3 HCl + 1.5 Na₂CO₃ (3:1.5) and 4 HCl + 2 Na₂CO₃ (4:2). The X-ray diffraction of calcium carbonate powder showed rhombohedral structure and agreed with ICUD PDF number 00–047–1743. The crystallite size of 2 HCl + Na₂CO₃ (2:1), 3 HCl + 1.5 Na₂CO₃ (3:1.5) and 4 HCl + 2 Na₂CO₃ (4:2) was calculated by the Scherrer's equation yield of 0.76 μ m, 0.62 μ m and 0.54 μ m, respectively for crystallite size.



Fig. 1 X-ray diffraction patterns of Calcium carbonate powder for x HCl (x = 2, 3, 4) and y Na₂CO₃ (y = 1, 1.5, 2)

FTIR spectra of the calcium carbonate are presented in Fig. 2(a) and 2(b). FTIR spectroscopy is an important instrument used to identity different phases of organic and inorganic compounds. The spectral data obtained the absorption for a broad peak of $CO_3^{2^-}$ at wave number of ~1788.07 cm⁻¹, ~1082.10 cm⁻¹, ~875.71 cm⁻¹, ~862.21 cm⁻¹, ~713 cm⁻¹, and ~700 cm⁻¹, which have been reported to be the common characteristic features of the carbonate ions in calcium carbonate and are the fundamental modes of vibration for this molecule [1, 2, 6]. The characteristic peak of calcite is ~1788.07 cm⁻¹, ~875.71 cm⁻¹, and ~713 cm⁻¹ and those of aragonite are ~1082.10 cm⁻¹, ~862.21 cm⁻¹ and ~700 cm⁻¹.



Fig. 2 FTIR spectra of (a) Cherry shell powder (b) Calcium carbonate has been extracted from Cherry shell

The morphology was analyzed by scanning electron microscopy. The SEM photographs of the calcium carbonate powder from Cherry shell as shown in Fig. 3(a), 3(b) and 3(c). The concentration of particle size shows an effect on the samples. The calcium carbonate powders compared for x HCl (x = 2, 3, 4) and y Na₂CO₃ (y = 1, 1.5, 2) to the powders obtained particle size 1-2 µm. The morphology analyzed by SEM of particle size was decreased with increasing concentration of hydrochloric acid and sodium carbonate.



Fig. 3 SEM photograph of calcium carbonate from Cherry shell of HCl : Na_2CO_3 (a) 2:1, (b) 3:1.5 (c) 4:2

Summary

The analysis of crystal structure using XRD illustrates that the calcium carbonate powder extracted from Cherry shell. The concentration HCl and Na₂CO₃ were obviously effects of calcium carbonate crystallite size. The characteristic FTIR spectra peak of calcite is ~1788.07 cm⁻¹, ~875.71 cm⁻¹, and ~713 cm⁻¹ and those of aragonite are ~1082.10 cm⁻¹, ~862.21 cm⁻¹ and ~700 cm⁻¹. SEM images confirmed that the extracted calcium carbonate powder from cherry shell. Calcium carbonate powders compared for x HCl (x = 2, 3, 4) and y Na₂CO₃ (y = 1, 1.5, 2) to the powders obtained particle sizes 1–2 µm. The results XRD and SEM of particle size were decreased with increasing concentration of hydrochloric acid and sodium carbonate.

References

[1] N.V. Vagenas, A. Gatsouli, C.G. Kontoyannis, Quantitative analysis of synthetic calcium carbonate polymorphs using FTIR spectroscopy, J. Talanta. 59 (2003) 831–836.

[2] C. Wang, J. Zhao, X. Zhao, H. Bala, Z. Wang, Synthesis of nanosized calcium carbonate (aragonite) via a polyacrylamide inducing process, J. Powd. Tech. 163 (2006) 134–138.

[3] S.Y. Park, W.S. Choi, Effects of operating factors on the particle size distribution and particle shape of synthesized precipitated CaCO₃: effect of reaction temperature, blowing rate of CO_2 gas and initial slurry concentration of Ca(OH)₂ on reaction completion time, J. Adv. Powd. Tech. 15(1) (2004) 1–12.

[4] O. Cizer, C.R. Navarro, E.R. Agudo, J. Elsen, D.V. Gemert, K.V. Balen, Phase and morphology evolution of calcium carbonate precipitated by carbonation of hydrated lime, J. Mater Sci. 47 (2012) 6151–6165.

[5] P. Scherrer, Determining the size and the internal structure of colloidal particles by means of x- rays, News from the society of sciences and humanities, Mathematics and Physical Class, 26 (1918) 99–100.

[6] C. Wang, C. Piao, X. Zhai, F.N. Hickman, J. Li, Synthesis and characterization of hydrophobic calcium carbonate particles via a dodecanoic acid inducing process, J. Powd. Tech. 198 (2010) 131-134.

10/27/2015

-

Key Engineering Materials

SJR	SCImago Journal & Rank	& Country	-	• •							E	ST M	ODUS Horal	IN R	EBUS
Home		Journal Sear	:h							•		•	in disto		
Journal Rankings	5	Search query							State of State 1 and						
Journal Search			antipetroppel, and acco	an tanàn amin'ny taona 2008–2014. Ilay kaominina dia kaominina dia kaominina dia kaominina dia kaominina dia ka	(alaris) (an isymptotic static (b) an	n an	وي يا وارد الديار وارول الله و الع	an a tana ang tang tang tang tang tang t	in	Journal	Title 1	Sea	ch		
Country Ranking	5	Exact phrase		de la sura en contra de contra alter de la gran	an taon ang kanang taon taon taon taon taon taon taon taon	a haffar 2000 onlar her og skrigen	a faal Marina fa gif di saar na ay sid	ana daga manangka sa 12, 1993.	arn di daa	Yang ar an a' balan an an an		kanaganagan	in constant		
Country Search		Kev Engineer	ing M	ateri	als	• •								a farta se en las ser des ser a	
Compare				uccin											
Map Generator		Country: Germany					· • .								
Help		Subject Area: Engineerin	g i mate	nais Scien	ce		<u>^</u>								
About Us		subject category:	•				a				Na te Marcano				
	Ser .	Category	1999 2	2000 2001	Quar 2002 2	tile (Q1	means h 04 2005	2006	values 2007	and Q	4 lowest	values)	11 2017	2013	2014
Show this infor	mation in	Materials Science		@ @	(3)	39 G	9 C 9		(***)	(7)	(73)	6 70 6	1	673	133
Yourownw	eosite	(miscellaneous) Mechanical Engineering	100	Ca (7)	63			1727	675)		(22)		70 670	676	100000 17555
Key Engineering Ma	terials	Mechanics of Materials	63		62	ai) (a				03	0	Q4 G	4 04	04	04
		Publisher: Trans Tech Pu	blications	s. Publica	tion type	Book S	eries. IS	SN: 10	139826	•••					
Indicator 2007-2	1014 Value	Coverage: 1986-1989, 19	91, 1994-	-2015											
SJR	• 0.21	H Index: 36													
Cites per doc	0.26	Scope:								•					
Total	e 2037	Key Engineering Materials	covers th	he entire r	ange of b	asic and	applied	aspects	s of the	e synth	esis and	charact	erization	i, model	ling,
Display iou	scimagojr.com	processing and [] Show full scope						••••		·····;····					
Just copy the cod paste within your <a href="http://www</th> <th>e below and html page: w.scimagojr.</th> <th></th> <th></th> <th>SJR iı</th> <th>ndicat</th> <th>or vs</th> <th>. Cite</th> <th>s pe</th> <th>r Do</th> <th>c (2)</th> <th><i>ı</i>)</th> <th>(</th> <th>Charts</th> <th>Data</th> <th></th>	e below and html page: w.scimagojr.			SJR iı	ndicat	or vs	. Cite	s pe	r Do	c (2)	<i>ı</i>)	(Charts	Data	
Related p	roduct	0,27 0,26 0,25			*									0,3	10
) (<u>III</u>		0,23		/			/	~			1999 - A S S S S S S S S S S S S S S S S S S			-0,2	6 4 2
SCIMA	GO	0,20	11		-			9 ******* * 1 *** * *** **** 	X		anterno acos de se	\sim	(-02	0
INSTITUT	IONS	0,19		/	alaan ahaanaa da		1						×	-0.1	8
RANKIN	IGS	0,18		<u> </u>	na pana kana kana ang	aatude o saadaa aasaa ay saa		m dana sebara s)	-		<u></u>	-0.1	6
		0,17							• 7 4 Mar Har 14 19 19 19 19 19 19 19 19 19 19 19 19 19			* fr			
🥑 @scín	nago	1999 2000 2001	2002	2003 2	004 200	5 2006	3 2007	2008	2009	201	0 2011	2012	2013	2014	
		Cites per Doc.	(2 years)	SJR											
CID is doubles	and hus	10.00 States and a state of the	and the second second	and the state of the	an an a' fa star straight a tha staig ar	-1. South States and States	and a start of the last of the last of the start of the last of	ورودين والعروب		1-1-1 2 (0.10 -1) (1.10-1) (1.10-1)	ter managed to the constant	ورار فالمراجع فالمحقق فالمراقع م	والعاري (معرف العامير		
SUK IS develop	bed by:	The SJR i expresses	ndicator how cen	measures intral to the	the scient global sc	ific influ ientific d	uence of discussic	the ave	erage a /erage	article i article	n a jour of the i	nal, it ournal i	5.		
Scir	nago	Cites per journal, i Reuters).	Doc. (2y) t is comp) measures uted using	the scier the same	tific im formul	pact of a a that jo	an aver aurnal ir	age art	ticle pu	blished * (Thom	in the son			
- manager by				1	Citatio	n vs	Self-	Cita	tion						
Pow	orari hv	۰. ۳۰۵ (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵) (۱۳۳۵)	n y lang setter on the transformer		an a	contraction of the last	and an and a second providence of the second se		Charles in the Constant	en ana proposition de la constante de la const	a konferentikan hora pos	ter en en mer soor er naver e	ng page na sa jaga na		
Scon	NIC														
Jup	03														